



In this space, show facsimile of

# STATUTORY DECLARATION Registration of Fittings

1,	Joel Feldman	, Vice President, Engineering	manufacturer's logo or trademark as it will appear on the fitting.					
of	(name of applicant) Swagelok Company	(position title) (must be in a position of authority)	Swagelok					
	orrageion company	(name of manufacturer)						
loc	cated at 29500 Solon Road, S	olon, Ohio 44139 USA (see Attachment A)						
		(plant address)	-					
	solemnly declare that the fitting neck one)	ngs listed hereunder, which are subject to the Safe	ety Codes Act					
$\boxtimes$	comply with the requirements of ASME B31.1 and ASME B31.3 which specifies the dimensions, (title of recognized North American Standard)							
	materials of construction,	pressure/temperature ratings and identification m	narking of the fittings, or					
	are not covered by the provisions of a recognized North American standard and are therefore manufactured							
	to comply with		as supported by the attached					
	(title	of code of construction or other applicable document)						
	data which identifies the o	fimensions, materials of construction, pressure/ter	mperature ratings and the basis					
	for such ratings, and the r	marking of the fittings for identification.						
I fu	urther declare that the manufac	cture of these fittings is controlled by a quality con-	trol program which has been					
ve	rified by the following authority	, BSI as being suite	able for the manufacture of					
the	ese fittings to the stated standa	ard. The fittings covered by this declaration, for wi	nich I seek registration, are					
С	Category C Type Fittings							
	, , , , , , , , , , , , , , , , , , , ,	(brief description of fittings)						
In:	support of this application, the	following information, calculations and/or test data	a are attached:					
15	SO 9001:2015 Certificate, Atta	chment A, Attachment B, Catalog Information and	other Support Documents					
DE	ECLARED before me at	in the state of	Ohio					
this	s a day of	(Coty) (Month) (Year)	(province or state)					
(p	rint) Brenda Nam (a Commissioner of Oaths o	mel						
(sig	gn) Brenda Ham	(Signature Public)	re of applicant)					
Fo	r ABSA Office Use Only:	, and a second	and the same of th					
	OTES:							
То	the best of my knowledge and	belief, the application meets the requirements of saccepted for registration in Category	the Safes Act and CSA					
	egistration Number:	ACC	EPTED: 0C22234.52 See acceptance letter for					
		The state of the s	on ditions of registration.					
	ite Registered:	Expiry Date.	XING LIU, P. Eng.					
	information you provide is necessary on ssure Equipment Discipline.	to this rep	p and signature have been affixed electronically in the gistered design as required by Section 20(1) of ure Equipment Safety Regulation, in accordance Electronic Transactions Act.					

# **Attachment A. Swagelok Manufacturing Locations**

This document lists the Swagelok locations where end item or component level manufacturing activities take place.

Swagelok Company	Swagelok Company (Falon 1)		
29500 Solon Road	348 Bishop Road		
Solon, Ohio 44139	Highland Heights, Ohio 44143		
USA	USA		
Swagelok Company (Highland)	Swagelok Company (Falon 2)		
318 Bishop Road	358 Bishop Road		
Highland Heights, Ohio 44143	Highland Heights, Ohio 44143		
USA	USA		
Swagelok Company (OFC)	Swagelok Company (HPF)		
29495 F.A. Lennon Drive	6050 Cochran Road		
Solon, Ohio 44139	Solon, Ohio 44139		
USA	USA		
Swagelok Company (Atlantic)	Swagelok Company (Snow Metal)		
26651 Curtiss Wright Parkway	6060 Cochran Road		
Willoughby Hills, Ohio 44092	Solon, Ohio 44139		
USA	USA		
Swagelok Company (Micro) 26653 Curtiss Wright Parkway Willoughby Hills, Ohio 44092 USA	Swagelok Company (Alfred) 29500 Ambina Drive Solon, Ohio 44139		
Swagelok Hose Services Company (SHSC)	Swagelok Company (Strongsville)		
29900 Solon Industrial Parkway	15400 Foltz Road		
Solon, Ohio 44139	Strongsville, Ohio 44119		
Swagelok (China) Fluid System Technologies Ltd. Changshu Export Process Zone Changshu Economic Development Zone Changshu, Jiangshu 215513 China	Swagelok Limited Ballafletcher Road Tromode IM4 4RA Isle of Man		



Canadian Registration Number Submittal
Category C: Swagelok Integral Bonnet Needle Valves

# Attachment B: Scope of Registration for Swagelok O, 1, 18, 20 and 26 Series Integral Bonnet Needle Valves (Category C)

Date: February 7, 2020

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This document represents the scope of the Swagelok O, 1, 18, 20 and 26 Series Needle Valves covered by this submission for CRN approval. These products were designed and evaluated in accordance with ASME B31.1-2018 for unlisted components and ASME B31.3-2018 for unlisted components.

# **Summary Table**

	Main Pressure Bearing Component	Main Pressure Bearing Material (Standard)	Port Connections, Sizes	Maximum Rated Pressure (psig)		
Product Series				At -65 to 100°F (except Carbon Steel)	@ max. temperature	Design Code of Construction
O, 1, 18	Body	F316 SS (ASTM A182)	Tube Fitting 1/8", 1/4", 3/8", 1/2", 3/4", 3MM, 6MM, 8MM, 10MM, 12MM, 18MM Female NPT 1/8", 1/4" Male NPT 1/8", 1/4", 3/8" Female ISO 1/4"	5000	3130 @ 600°F	ASME B31.1 (Unlisted Components) and ASME B31.3 (Unlisted Components)
			Female NPT 3/8", 1/2" Female ISO 3/8", 1/2" Male NPT 1/2"	4400	2770 @ 600°F	
	Body	F316 SS (ASTM A479)	Tube Fitting 1/4", 3/8", 1/2" Female NPT 1/4" Male NPT 1/4" 3/8", 1/2", 3/4" Female ISO 1/4"	6000	3760 @ 600°F	
20, 26			Female NPT 3/8"	5300	3330 @ 600°F	
			Female NPT 1/2" Female ISO 1/2"	4900	3080 @ 600°F	
1, 18	Body	Type 1137 Carbon Steel (ASTM 181)	Tube Fitting 1/4", 3/8", 1/2", 3/4", 6MM, 8MM, 10MM, 12MM, 18MM Female NPT 1/4", 3/8", 1/2" Male NPT 1/4", 3/8", 1/2" Female ISO 1/4", 3/8", 1/2"	3000 @ -20°F to 100°F	2615 @ 350°F	
O, 1	Body	Alloy 400 (ASTM B564)	Tube Fitting 1/8", 1/4", 3/8", 1/2", 3/4", 8MM, 10MM Female NPT 1/8", 1/4" Male NPT 1/8", 1/4", Female ISO 1/4"	3000	2375 @ 500°F	



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Category C: Swagelok Integral Bonnet Needle Valves

Product	Main Pressure Bearing Component	Main Pressure Bearing Material (Standard)	Port Connections and Sizes	Maximum Rated Pressure (psig)		Design Code of
Series				At -65 to 100°F	@ max. temperature	Construction
		Brass C37700 (ASTM B283)	Tube Fitting 1/8",1/4", 6MM Female NPT 1/8", 1/4" Female ISO 1/4" Male NPT 1/8", 1/4", 1/2"	3000	2350 @ 200°F	ASME B31.1 (Unlisted Components)
			Tube Fitting 3/8"	2200	1760 @ 200°F	
			Tube Fitting 1/2"	2100	1680 @ 200°F	
	Body		Tube Fitting 3/4"	1800	1440 @ 200°F	
			Tube Fitting 8MM	2320	1858 @ 200°F	
			Tube Fitting 10MM	1885	1509 @ 200°F	
			Tube Fitting 12MM	2030	1625 @ 200°F	
			Tube Fitting 18MM	1590	1277 @ 200°F	
			Female NPT 3/8" Female ISO 3/8"	2600	2340 @ 200°F	
O, 1, 18			Female NPT 1/2" Female ISO 1/2"	2400	2160 @ 200°F	
			Tube Fitting 1/8",1/4", 6MM Female NPT 1/8", 1/4" Female ISO 1/4" Male NPT 1/8", 1/4", 1/2"	3000	390 @ 400°F	ASME B31.3 (Unlisted Components)
			Tube Fitting 3/8"	2200		
			Tube Fitting 1/2"	2100		
			Tube Fitting 3/4"	1800		
			Tube Fitting 8MM	2300		
			Tube Fitting 10MM	1885		
			Tube Fitting 12MM	2030		
			Tube Fitting 18MM	1590		
			Female NPT 3/8", 1/2" Female ISO 3/8", 1/2"	2400		

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Category C: Swagelok Integral Bonnet Needle Valves

# **Product Illustrations**



### **Configurations**

Bodies are available in straight pattern and angle pattern.

#### **Typical Product Characteristics**:

Some of the product options listed below affect the pressure-temperature ratings shown in the Summary Table, but in all cases the ratings are less than those shown in the Summary Table. All of the following options are within the scope of this registration:

# **Stem Packing Options**

Polytetrafluoroethylene (PFA)
Ultra High Molecular Weight Polyethylene (UHMWPE)
Polyetheretherkeytone (PEEK)

### O-ring Stem Seal Options

Nitrile Ethylene Propylene Silicone Kalrez

### **Stem Designs**

Regulating
PCTFE soft-seat regulating
PTFE soft-seat regulating



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this scanip and signature lave been anxiety electionically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

Additional options and non-pressure boundary alterations that do not affect pressuretemperature ratings may be made available within the scope of this registration. Examples of these would include handle options, actuator options, etc.

#### **Quality System**

The Swagelok Company quality system complies with the requirements of ISO 9001:2015. The Swagelok Company maintains British Standards Institution Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate.

# References

The product catalog does not represent the full scope of registration, but rather details some of the most common options.

O, 1, 18, 20 and 26 Series Needle Valve Catalog MS-01-164, Rev N



9410 - 20 Ave N.W. Edmonton, Alberta, Canada T6N 0A4

Tel: (780) 437-9100 / Fax: (780) 437-7787

March 26, 2020

**Attention:** Tanya Francis

**TECHNICAL STANDARDS & SAFETY AUTHORITY** 

345 CARLINGVIEW DRIVE TORONTO, ON M9W 6N9

The design submission, tracking number 2020-01546, originally received on March 13, 2020 was surveyed and accepted for registration as follows:

**CRN:** 0C22234.52 **Accepted on:** March 26, 2020

Reg Type: NEW DESIGN Expiry Date: March 10, 2030

Drawing No.: ATTACHMENT A&B NEEDLE VALVE Rev FEB72020

Fitting type: VALVE

Design registered in the name of : SWAGELOK COMPANY

## The registration is conditional on your compliance with the following notes:

As indicated on AB-41 Statutory Declaration form and submitted documentation, the code of construction are ASME B31.1 and ASME B31.3.

- This registration is valid only for fittings fabricated at the location(s) covered by the QC certificate attached to the accepted AB-41 Statutory Declaration form.
- This registration is valid only until the indicated expiry date and only if the Manufacturer maintains a valid quality management system approved by an acceptable third-party agency until that date.
- Should the approval of the quality management system lapse before the expiry date indicated above, this registration shall become void.

An invoice covering survey and registration fees will be forwarded from our Revenue Accounts.

If you have any question don't hesitate to contact me by phone at (780) 433-0281 ext 3388 or fax (780) 437-7787 or e-mail Liu@absa.ca.

Sincerely,

LIU, XING, P. Eng.

DOP Cert. No. D00008861

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