
TECHNICAL STANDARDS & SAFETY AUTHORITY
345 CARLINGVIEW DRIVE
TORONTO ON M9W 6N9

Date: August 17, 2018
Account #: 35231
Journal #: 71355

Attn: TANYA FRANCIS

Re: Application for Design Registration

The design, as detailed in your, TSSA SR# 2368020, for a Fitting is accepted for registration as follows:

Registered To: SWAGELOK COMPANY **CRN:** 0D20522.51

Drawing #: MS-01-180 (Product Cat'g)

Drawing Revision: N

Conditions Of Registration:

Registration of Hose and Flexible Tubing as per Scope of Registration Sheets (5 pgs + mfg loc sheet).

This design was registered based on a technical review performed by the province of initial registration in accordance with the Association of Chief Inspectors policy on reciprocal recognition of design review.

Reviewer's Notes:

As required by CSA B51 4.2.1, this registration expires on July 11, 2028. This CRN is valid until the expiry date as long as the Manufacturer maintains a valid quality control program verified by an acceptable third-party agency until that date. Should the certification of the quality control program lapse before the expiry date, this registration shall become void.

Contact me if you have any questions. The invoice for registration will be forwarded under separate cover.

SHARON PETERS

boiler.designregistration@technicalsaftybc.ca
Design Administration

cc:

Attachment B: Scope of Registration for Swagelok FX Series Hose Assemblies (Category D)

Product Scope

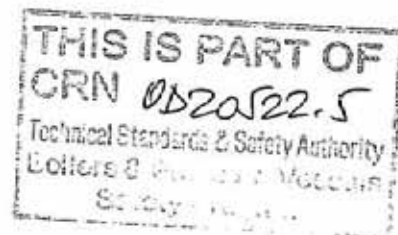
The table below represents the scope of Swagelok FX series hose assemblies covered by this submission for CRN approval. These hose assemblies have been evaluated in accordance with ASME B31.3 and ISO 10380. The referenced product catalogues do not represent the full scope of the submission but rather detail some of the most common options.

Summary Table

Product Series	Pressure Retaining Material	End Connection & Sizes	Nom. Hose Size (in.)	Maximum Working Pressure in (Psig)		Design Code of Construction
				@ Min. Temp.	@ Max. Temp.	
FX Series Metal Hose	<p>Core: 316L SS (ASTM A240)</p> <p>Braid: 321 SS (ASTM A478) Or 316L SS (ASTM A240)</p> <p>Weld Collar: 304 SS (ASTM A269)</p> <p>End Connections: Strain-Hardened 316 SS (ASTM A479)</p>	Tube Fitting 1/4" – 1/2", 4-10 mm [TA, TM, SL, SM]	1/4	6000 @ -325°F	4236 @ 1000°F	ASME B31.3, ISO 10380
		NPT Female 1/8" – 1/4" [PF] NPT Male 1/8" – 1/2" [PM] Female VCO Fitting 1/4" Male ISO/BSP Tapered threads (ISO 7) 1/4" – 1/2" [MT] Female ISO/BSP Tapered Threads (ISO 7) 1/4" [FT]		6000 @ -60°F	5640 @ 400°F	
		Male Swivel Nut VCR 1/4" [RM] Female VCR Fitting 1/4" [RF]		5500 @ -325°F	3883 @ 1000°F	
		Tube Fitting 12mm [TM]		5365 @ -325°F	3787 @ 1000°F	
		NPT Female 3/8" [PF]		5300 @ -60°F	4982 @ 400°F	
		Tube Butt Weld 1/4" [TB]		5100 @ -325°F	3600 @ 1000°F	
		NPT Female 1/2" [PF]		4900 @ -60°F	4606 @ 400°F	
		Tube Butt Weld 1/2" [TB]		3700 @ -325°F	2612 @ 1000°F	
		Male Swivel Nut VCR 1/2" [RM] Female VCR Fitting 1/2" [RF]		3000 @ -325°F	2118 @ 1000°F	



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Product Series	Pressure Retaining Material	End Connection & Sizes	Nom. Hose Size (in.)	Maximum Working Pressure in (Psig)		Design Code of Construction
				@ Min. Temp.	@ Max. Temp.	
FX Series Metal Hose	<p>Core: 316L SS (ASTM A240)</p> <p>Braid: 321 SS (ASTM A478) or 316L SS (ASTM A240)</p> <p>Weld Collar: 304 SS (ASTM A269)</p> <p>End Connections: Strain-Hardened 316 SS (ASTM A479)</p>	Tube Fitting 1/4" - 1/2", 4-12 mm [TA, TM, SL, SM] Female VCO Fitting 1/2" [VF] Male Swivel Nut VCR 1/4" [RM] Female VCR Fitting 1/2" [RF]	3/8	5000 @ -325°F	3530 @ 1000°F	ASME B31.3, ISO 10380
		NPT Female 1/4" - 1/4" [PF] NPT Male 1/4" - 1/2" [PM] Male ISO/BSP Tapered threads (ISO 7) 1/4" - 3/8" [MT]		5000 @ -60°F	4700 @ 400°F	
		NPT Female 1/2" [PF]		4900 @ -60°F	4606 @ 400°F	
		Tube Butt Weld 1/2" [TB]	3700 @ -325°F	2612 @ 1000°F		
		Tube Butt Weld 3/8" [TB]	3300 @ -325°F	2329 @ 1000°F		
		Male Swivel Nut VCR 1/2" [RM] Female VCR Fitting 1/2" [RF]	3000 @ -325°F	2118 @ 1000°F		
		Tube Fitting 1/4" - 3/4", 6-18 mm [TA, TM, SL, SM] Male Swivel Nut VCR 1/4" [RM] Female VCR Fitting 1/4" [RF] Female VCO Fitting 1/2" [VF]	1/2	4500 @ -325°F	3177 @ 1000°F	
		NPT Female 3/8-1/2" [PF] NPT Male 1/4" - 3/4" [PM] Female VCO Fitting 1/4" Male ISO/BSP Tapered threads (ISO 7) 3/8" - 1/2" [MT] Female ISO/BSP Tapered Threads (ISO 7) 1/2" [FT]		4500 @ -60°F	4230 @ 400°F	
		NPT Female 1" [PF]	4400 @ -60°F	4092 @ 400°F		
		Tube Butt Weld 1/2" [TB]	3700 @ -325°F	2612 @ 1000°F		
		Male Swivel Nut VCR 1/2" [RM] Female VCR Fitting 1/2" [RF]	3000 @ -325°F	2118 @ 1000°F		
		Male Swivel Nut VCR 3/4" [RM] Female VCR Fitting 3/4" [RF]	2800 @ -325°F	1976 @ 1000°F		



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THIS IS PART OF
 CRN 0D20522.5
 Technical Standards & Safety Authority
 Pressure & Temperature Vessels

Product Series	Pressure Retaining Material	End Connection & Sizes	Nom. Hose Size (in.)	Maximum Working Pressure in (Psig)		Design Code of Construction
				@ Min. Temp.	@ Max. Temp.	
FX Series Metal Hose	<p>Core: 316L SS (ASTM A240)</p> <p>Braid: 321 SS (ASTM A478) Or 316L SS (ASTM A240)</p> <p>Weld Collar: 304 SS (ASTM A269)</p> <p>End Connections: Strain-Hardened 316 SS (ASTM A479)</p>	Tube Fitting 1/2" - 1", 12-20 mm [TA, TM, SL, SM] Female VCO Fitting 1/2" - 3/4" [VF]	3/4	3600 @ -325°F	2541 @ 1000°F	
		NPT Female 1/2"-3/4" [PF] NPT Male 1/2" - 1" [PM] Female VCO Fitting 1/4" Male ISO/BSP Tapered threads (ISO 7) 1/2"-1" [MT] Female ISO/BSP Tapered Threads (ISO 7) 3/4"-1" [FT]		3600 @ -60°F	3384 @ 400°F	
		Male Swivel Nut VCR 1/2" [RM] Female VCR Fitting 1/2"-1" [RF]	3000 @ -325°F	2118 @ 1000°F		
		Male Swivel Nut VCR 5/8"-3/4" [RM] Female VCR Fitting 3/4" [RF]	2800 @ -325°F	1976 @ 1000°F		
		Tube Butt Weld 3/4"-1" [TB]	2400 @ -325°F	1694 @ 1000°F		
		Tube Fitting 1/2" - 1-1/4", 16-28 mm [TA, TM, SL, SM] Male Swivel Nut VCR 1" [RM] Female VCR Fitting 1" [RF] Female VCO Fitting 1" [VF]	1	3000 @ -325°F	2118 @ 1000°F	
		NPT Female 1" [PF] NPT Male 1/2" - 1" [PM] Female VCO Fitting 1/4" Male ISO/BSP Tapered threads (ISO 7) 1" [MT] Female ISO/BSP Tapered Threads (ISO 7) 1" [FT]		3000 @ -60°F	2820 @ 400°F	
		Male Swivel Nut VCR 3/4" [RM] Female VCR Fitting 3/4" [RF]		2800 @ -325°F	1976 @ 1000°F	
		Tube Butt Weld 3/4"-1" [TB]		2400 @ -325°F	1694 @ 1000°F	



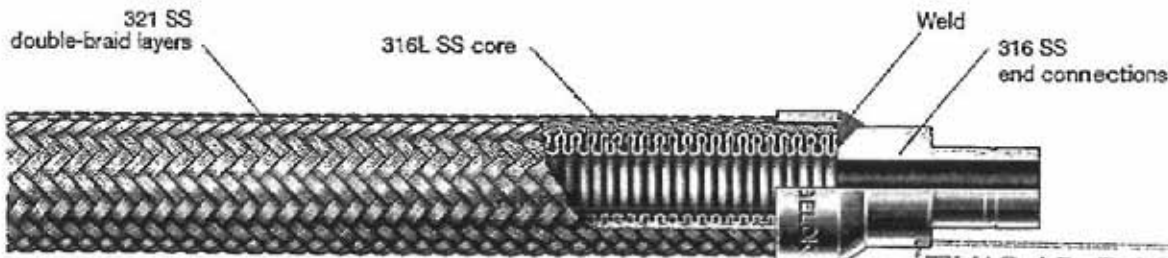
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Product Series	Pressure Retaining Material	End Connection & Sizes	Nominal Hose Size (in.)	Maximum Working Pressure in (Psig)		Design Code of Construction
				@ Min. Temp.	@ Max. Temp.	
FX Series Metal Hose	Core: 316L SS (ASTM A240) Braid: 321 SS (ASTM A478) or 316L SS (ASTM A240) Weld Collar: 304 SS (ASTM A269) End Connections: Strain-Hardened 316 SS (ASTM A479)	Tube Fitting 1-1/4" - 1-1/2", 28-32 mm [TA, TM, SL, SM]	1-1/4	2600 @ -325°F	1835 @ 1000°F	ASME B31.3, ISO 10380
		NPT Female 1-1/4" [PF] NPT Male 1" - 1-1/4" [PM] Male ISO/BSP Tapered threads (ISO 7) 1-1/4" [MT]		2600 @ -60°F	2444 @ 400°F	
		Tube Butt Weld 1-1/4" [TB]		2400 @ -325°F	1694 @ 1000°F	
		Tube Fitting 1-1/2", 38 mm [TA, TM, SL, SM] Tube Butt Weld 1-1/2" [TB]	1-1/2	2200 @ -325°F	1553 @ 1000°F	
		NPT Female 1-1/2" [PF] NPT Male 1" - 1-1/2" [PM] Male ISO/BSP Tapered threads (ISO 7) 1-1/2" - 2" [MT]		2200 @ -60°F	2068 @ 400°F	
		Tube Fitting 2" [TA, SL] Tube Butt Weld 2" [TB]		2	1675 @ -325°F	
	NPT Male 1-1/2" - 2" [PM] Male ISO/BSP Tapered threads (ISO 7) 2" [MT]	1675 @ -60°F	1574 @ 400°F			

Product Illustration

All end connections are welded onto the hose using weld collars.



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Product Options:

Additional options that do not affect pressure and/or temperature ratings may be made available within the scope of this approval. Examples of these would include the following:

Braid Options

- 316L SS

Cover Options

- Armor guard - Interlocking, flexible 302 stainless steel.
- Fire jacket - Woven fiberglass coated with specially compounded aerospace-grade silicone rubber
- Thermosleeve - Braided fiberglass with saturated synthetic material coating.

Tag and Marking Options

- Mat tag - Polyester tag with customer-specified text
- Lanyard tag - Stainless steel tag with customer-specified text
- Clamp tag - Stainless steel tag with customer-specified text

End Connection Seals or Sealant Options

- VCO - O-rings
- VCR - Gasket
- Pipe Thread ends - thread sealant

Quality System

The Swagelok Company quality system complies with the requirements of ISO 9001:2015. The Swagelok Company maintains BSI Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate. The Swagelok FX series hose assemblies are manufactured at Hose Master and at Swagelok Company location in Solon, Ohio.

References

The product catalog does not represent the full scope of the registration but rather details some of the most common options.

- Hose Assemblies, Bulk Hose, and End Connections Product Catalog MS-01-180



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Attachment A. Swagelok Manufacturing Locations

This document lists the Swagelok locations where end item or component level manufacturing activities take place.

Swagelok Company 29500 Solon Road Solon, Ohio 44139 USA	Swagelok Company (Falon 1) 348 Bishop Road Highland Heights, Ohio 44143 USA
Swagelok Company (Highland) 318 Bishop Road Highland Heights, Ohio 44143 USA	Swagelok Company (Falon 2) 358 Bishop Road Highland Heights, Ohio 44143 USA
Swagelok Company (OFC) 29495 F.A. Lennon Drive Solon, Ohio 44139 USA	Swagelok Company (HPF) 6050 Cochran Road Solon, Ohio 44139 USA
Swagelok Company (Atlantic) 26651 Curtiss Wright Parkway Willoughby Hills, Ohio 44092 USA	Swagelok Company (Snow Metal) 6060 Cochran Road Solon, Ohio 44139 USA
Swagelok Company (Micro) 26653 Curtiss Wright Parkway Willoughby Hills, Ohio 44092 USA	Swagelok Company (Alfred) 29500 Ambina Drive Solon, Ohio 44139
Swagelok Hose Services Company (SHSC) 29900 Solon Industrial Parkway Solon, Ohio 44139	Swagelok Company (Strongsville) 15400 Foltz Road Strongsville, Ohio 44119
Swagelok (China) Fluid System Technologies Ltd. Changshu Export Process Zone Changshu Economic Development Zone Changshu, Jiangshu 215513 China	Swagelok Company A.G. (European Technology Center) St. GallerstrasBe 84 Lachen, Switzerland 8853 Switzerland
Swagelok Limited Ballafletcher Road Tromode IM4 4RA Isle of Man	



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