# UNIFORM STATUTORY DECLARATION FORM FOR THE REGISTRATION OF FITTING DESIGNS

| NEW BRUNSWICK<br>NUNAVUT  | NOVA SCOTIA<br>YUKON   | PRINCE EDWARD ISLAND<br>NORTHWEST TERRITORIES   | NEWFOUNDLAND AND LABRADOR  |
|---|--|---|--|
| MANUFACTURERS NAM   | E: Swagelok Company  |   |  |
| MANUFACTURERS ADD   |  | d. Solon, Ohio 44139-3492   |  |
| PLANT LOCATIONS: He   | eadquarters: 29500 Solon Road  | n Road, Solon, Ohio 44139-3492 (Se  | e Attachment A)  |
| CATEGORY OF   | FITTINGS TO BE REGISTER  | ED, CIRCLE ONE CATEGORY ONLY  | TITLE OF THE STANDARD OF CONSTRUCTION  |
| A Pipe fittings, including on B Flanges: all flanges  |  | gs, unions, pipe caps, or reducers  | British Standards Institution  |
| <ul> <li>E Strainers, filters, separa</li> <li>F Measuring devices, incl<br/>pressure transmitters</li> <li>G Certified capacity-rated</li> </ul> | luding pressure gauges, level g  |   |  |
| H Pressure retaining com  | ponents that do not fall into one  | e of the above categories   |  |
| N Nuclear components:   | Class 1 🗆 Class 2 🗆 Class 3  | I, (Meeting AECB or ASME requirements)  |  |
|   | agelok   | OGO AS IT WILL APPEAR ON THE PROD   | UCT TYPE OF CONSTRUCTION<br>FORGED WELDED WROUGHT &<br>CAST OTHER DESCRIBE OTHER:  |
| LIST OF SUPPORTING  | OCUMENTATION AND IDEN  | TIFICATION OF THE ACTUAL ITEMS TO B   | E BEGISTERED.  |
|   |  |   |  |
| 130 9001.2006 Quain   | ty system certificate, suppo   | rt Documents, Attachment B, Catalog In  | formation, Attachment A  |
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|   |  |   |  |
| DECLARATION:  |  |   |  |
| David H. Peace  | (see note 3) employ  | ved by Swagelok Company an  | d being the person having full authority and   |
| temperature ratings, and<br>manufacture of these fitt<br>or in part and has been  | d identification markings are<br>tings is regulated by a Quali<br>verified by The British Stan | stration is sought. The dimensions, ma<br>in accordance with the herein named s<br>ty Control Program which extends to as | tandards. I further declare that the<br>ich plant where fabrication occurs in whole<br>for that purpose and Lapla this set |
| Signature of Declarer:  | IN HAVING  |   |  |
| Declared before me at   |  | USETH   | IIS SPACE FOR THE  |
| This Olst day of  | of (April AD   |   | FICIAL SEAL MAR AND  |
| Commissioner of Oaths<br>or Notary Public: (sign)   | Stempe & Resto<br>(Affix Official seal to the  | Resident Portage County<br>Notary Public, State of Ohio<br>righty My Commission Expires: 03/06/2019                       |  |
|   |  | his space for Regulatory Authority use  |  |
|   |  | evalidated after ten (10) yarr kontthe  | date of acceduate NAVUT  |
| 001000  |  |   |  |
| CRN: 0C18924  | .5   |   | Boilers and  |
| HID! 1011   |  | and and   | Pressure Vessels Act   |
| FID#: <u>1214</u>   |  | Nunavut   |  |
|   |  |   | REGISTERED   |
| Notes:  |  |   |  |
| 1. All fittings shall be reg  | gistered in the name of the Man  | ufacturer,<br>Declaration CRN OC  | 218924.5N  |
|   | be supported with two Statutory upporting documentation.                                       | Declaration CRIN  |  |
| 3. The declaration shall  | be made by the person having   | full authority and Date   | Feb 03, 2017   |
| responsibility for the gua  | lity of the end product.   | A Contract Strategies   |  |
| 4. Quality control progra   | ams shall be resubmitted for val   | Idation Signed  | - Allug -  |
| at a maximum interval of  | f five (5) years.  |   | chief inspector  |
| L   |  |   |  |
|   |  |   | I Decistration Eac   |
|   |  | Terri   | torial Registration Fee  |
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# Attachment B1. Scope for Swagelok Special Alloy 60 Series Ball Valves (Category C)

This document represents the scope of the Swagelok Special Alloy 60 Series Ball Valves covered by this submission for CRN approval. The Swagelok Special Alloy 60 Series Valves were designed and evaluated in accordance with ASME B31.1 for unlisted components and ASME B31.3 for unlisted components.

## Summary Table

| Product                  | Main<br>Pressure     | Main Pressure  | Port Connections and –<br>Sizes               | Maximum Rated Pressure            |                                 | Design Code of  |
|--------------------------|----------------------|--|---|-----------------------------------|---------------------------------|---|
| Description<br>or Series | Bearing<br>Component | Bearing Material<br>(Standard)                       |   | At ambient temperature            | At maximum temperature          | Construction  |
|                          |                      | Stainless Steel<br>6MO<br>(ASTM A276<br>UNS S31254)  | Swagelok Tube Fitting 1/2"<br>Female NPT 1/2" | 2,200 psi<br>@ 100 <sup>0</sup> F | 100 psi<br>@ 450 <sup>º</sup> F | ASME B31.1<br>(Unlisted Components)<br>and<br>ASME B31.3<br>(Unlisted Components) |
| 62                       | Dody                 | Stainless Steel<br>2507<br>(ASTM A479<br>UNS S32750) | Swagelok Tube Fitting 1/2"<br>Female NPT 1/2" | 2,200 psi<br>@ 100 <sup>0</sup> F | 100 psi<br>@ 450 <sup>º</sup> F | ASME B31.1<br>(Unlisted Components)<br>and<br>ASME B31.3<br>(Unlisted Components) |
| 63                       | 63 Body              | Alloy 825<br>(ASTM B425<br>UNS N08825)               | Swagelok Tube Fitting 1/2"<br>Female NPT 1/2" | 2,200 psi<br>@ 100 <sup>0</sup> F | 100 psi<br>@ 450 <sup>0</sup> F | ASME B31.1<br>(Unlisted Components)<br>and<br>ASME B31.3<br>(Unlisted Components) |
|                          |                      | Alloy 625<br>(ASTM B446<br>UNS N06625)               | Swagelok Tube Fitting 1/2"<br>Female NPT 1/2" | 2,200 psi<br>@ 100 <sup>0</sup> F | 100 psi<br>@ 450 <sup>º</sup> F | ASME B31.1<br>(Unlisted Components)<br>and<br>ASME B31.3<br>(Unlisted Components) |

For more information about pressure ratings of valves with tube fitting end connections, see Swagelok Tubing Data, MS-01-107.



## Product Options:

The product options listed below affect pressure and/or temperature ratings shown in the above Summary Table, but in all cases the ratings are less than those shown in the table.

#### Flange Seal Material Options

Fluorocarbon, FKM Buna N Buna C Ethylene Propylene Neoprene Grafoil PTFE

#### Stem Seal Material Options

PTFE, virgin Fluorocarbon, FKM Buna C Ethylene Propylene Grafoil

#### Seat Material Options

PTFE, virgin PTFE, reinforced PTFE, carbon glass filled PEEK UHMWPE

Additional options and non-pressure boundary alterations that do not affect pressure-temperature ratings may be made available within the scope of this registration. Examples of these would include the following:

Handle options Actuators (e.g. pneumatic, electric) Panel mounting Low dead space inserts

All of the above options, those that affect pressure and/or temperature ratings and those that do not, are within the scope of this approval.

#### **Quality System**

The Swagelok Company quality system complies with the requirements of BS EN ISO 9001:2008. The Swagelok Company maintains British Standards Institution Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate. The Special Alloy 60 Series Ball Valves products are made at a Swagelok Company location in Solon, Ohio.

#### **References**

The product catalog does not represent the full scope of registration, but rather details some of the most common options.

• 60 Series Ball Valves – Special-Alloy Fluid System Components Catalog MS-02-439

## Attachment B2. Scope for Swagelok Special Alloy 83 Series Ball Valves (Category C)

This document represents the scope of the Swagelok Special Alloy 83 Series Ball Valves covered by this submission for CRN approval. The Swagelok Special Alloy 83 Series Ball Valves were designed and evaluated in accordance with ASME B31.1 for unlisted components and ASME B31.3 for unlisted components.

## Summary Table

| Produc               | t Main<br>Pressure | Main Pressure  | Port Connections and   | Maximum Rated Pressure            |                                 | Design Code of  |
|----------------------|--------------------|--|--|-----------------------------------|---------------------------------|---|
| Descript<br>or Serie | ion Bearing        | Bearing Material<br>(Standard)                       | Sizes  | At ambient temperature            | At maximum temperature          | Construction  |
| 83                   | Dedu               | Stainless Steel<br>2507<br>(ASTM A479<br>UNS S32750) | Swagelok Tube Fitting<br>1/4", 3/8", 1/2", 6MM,<br>8MM, 10MM, 12MM<br>Female NPT 1/8", 1/4",<br>1/2" | 6,000 psi<br>@ 100 <sup>0</sup> F | 500 psi<br>@ 450 <sup>0</sup> F | ASME B31.1<br>(Unlisted Components)<br>and<br>ASME B31.3<br>(Unlisted Components) |
| 83                   | Body               | Alloy 825<br>(ASTM B425<br>UNS N08825)               | Swagelok Tube Fitting<br>1/4", 3/8", 1/2", 6MM,<br>8MM, 10MM, 12MM<br>Female NPT 1/8", 1/4",<br>1/2" | 6,000 psi<br>@ 100 <sup>0</sup> F | 500 psi<br>@ 450 <sup>0</sup> F | ASME B31.1<br>(Unlisted Components)<br>and<br>ASME B31.3<br>(Unlisted Components) |

For more information about pressure ratings of valves with tube fitting end connections, see Swagelok Tubing Data, MS-01-107.



## **Product Options**

Additional options that do not affect pressure-temperature ratings may be made available within the scope of this registration. Examples of these would include 3-way valves, seat materials, stem seal materials, actuators.

#### Quality System

The Swagelok Company quality system complies with the requirements of BS EN ISO 9001:2008. The Swagelok Company maintains British Standards Institution Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate. Special Alloy 83 Series Ball Valves products are made at a Swagelok Company location in Solon, Ohio.

#### **References**

The product catalog does not represent the full scope of registration, but rather details some of the most common options.

• 83 Series Ball Valves – Special-Alloy Fluid System Components Catalog MS-02-357

# Attachment B3. Scope for Swagelok Specal Alloy Bleed Valves (Category C)

This document represents the scope of the Swagelok Special Alloy Bleed Valves covered by this submission for CRN approval. The Swagelok Special Alloy Bleed Valves were designed and evaluated in accordance with ASME B31.1 for unlisted components and ASME B31.3 for unlisted components.

#### Summary Table

| Product                  | Main<br>Pressure     | Main Pressure  | Port Connections and Sizes | Maximum Rated Pressure             |   | Design Code of  |
|--------------------------|----------------------|--|----------------------------|------------------------------------|---|---|
| Description<br>or Series | Bearing<br>Component | Bearing Material<br>(Standard)                       |                            | At ambient temperature             | At maximum temperature                        | Construction  |
|                          |                      | Stainless Steel<br>2507<br>(ASTM A479<br>UNS S32750) | Male NPT 1/4", 3/8", 1/2"  | 10,000 psi<br>@ 100 <sup>º</sup> F | 8,965 psi<br>@ 482 <sup>0</sup> F             | ASME B31.1<br>(Unlisted Components)<br>and<br>ASME B31.3<br>(Unlisted Components) |
| 51/                      | Dedu                 | Alloy 625<br>(ASTM B446<br>UNS N06625)               | Male NPT 1/4", 3/8", 1/2"  | 10,000 psi<br>@ 100 <sup>º</sup> F | 7,490 psi<br>@ 850 ⁰F                         | ASME B31.1<br>(Unlisted Components)<br>and<br>ASME B31.3<br>(Unlisted Components) |
| BA                       | BV Body              | Alloy 825<br>(ASTM B425<br>UNS N08825)               | Male NPT 1/4", 3/8", 1/2"  | 10,000 psi<br>@ 100 <sup>0</sup> F | 7,295 psi<br>@ 850 <sup>o</sup> F<br>(Note 1) | ASME B31.1<br>(Unlisted Components)<br>and<br>ASME B31.3<br>(Unlisted Components) |
|                          |                      | Hastelloy C<br>(ASTM B574<br>UNS N10276)             | Male NPT 1/4", 3/8", 1/2"  | 10,000 psi<br>@ 100 <sup>0</sup> F | 6,155 psi<br>@ 850 <sup>⁰</sup> F             | ASME B31.1<br>(Unlisted Components)<br>and<br>ASME B31.3<br>(Unlisted Components) |

Notes:

(1) For ASME B31.1 applications, this product is rated to 7,295 psi @ 800°F.



## Typical Product Characteristics:

Some of the product options listed below affect the pressure-temperature ratings shown in the Summary Table, but in all cases the ratings are less than those shown in the Summary Table. All of the following options are within the scope of this registration:

Typical Options Handles Vent Tubes

Additional options and non-pressure boundary alterations that do not affect pressure-temperature ratings may be made available within the scope of this registration. Examples of these would include handle options, actuator options, etc.

#### Quality System

The Swagelok Company quality system complies with the requirements of BS EN ISO 9001:2008. The Swagelok Company maintains British Standards Institution Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate. The Special Alloy Bleed Valves products are made at a Swagelok Company location in Solon, Ohio.

### **References**

The product catalog does not represent the full scope of registration, but rather details some of the most common options.

• BV Bleed Valves - Special Alloy Materials Catalog MS-02-356

# Attachment B4. Scope for Swagelok Special Alloy CH Series Check Valves (Category C)

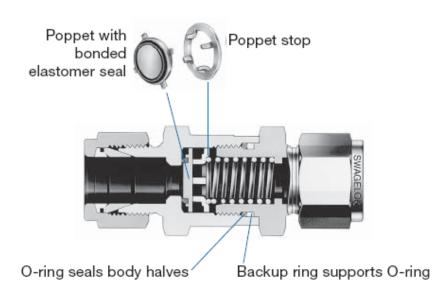
This document represents the scope of the Swagelok Special Alloy CH Series Check Valves covered by this submission for CRN approval. The Swagelok Special Alloy Check Valves were designed and evaluated in accordance with ASME B31.1 for unlisted components and ASME B31.3 for unlisted components.

## Summary Table

| Product                  | Main<br>Pressure     | Main Pressure  | Port Connections and   | Maximum Rated Pressure              |                                  | Design Code of  |
|--------------------------|----------------------|--|--|-------------------------------------|----------------------------------|---|
| Description<br>or Series | Bearing<br>Component | Bearing Material<br>(Standard)                       | Sizes  | At ambient temperature              | At maximum temperature           | Construction  |
|                          | CH Body              | Alloy 625<br>(ASTM B446<br>UNS N06625)               | Swagelok Tube Fitting<br>1/4", 3/8", 1/2"<br>Female NPT 1/4", 3/8",<br>1/2"<br>Male NPT 1/4", 3/8", 1/2" | 6,000 psi<br>@ 100 ⁰F               | 5070 psi<br>@ 400 <sup>0</sup> F | ASME B31.1<br>(Unlisted Components)<br>and<br>ASME B31.3<br>(Unlisted Components) |
| СН                       |                      | Alloy 825<br>(ASTM B425<br>UNS N08825)               | Swagelok Tube Fitting<br>1/4", 3/8", 1/2"<br>Female NPT 1/4", 3/8",<br>1/2"<br>Male NPT 1/4", 3/8", 1/2" | 6,000 psi ①<br>@ 100 <sup>0</sup> F | 4995 psi<br>@ 400 <sup>º</sup> F | ASME B31.1<br>(Unlisted Components)<br>and<br>ASME B31.3<br>(Unlisted Components) |
|                          |                      | Stainless Steel<br>2507<br>(ASTM A479<br>UNS S32750) | Swagelok Tube Fitting<br>1/4", 3/8", 1/2"<br>Female NPT 1/4", 3/8",<br>1/2"<br>Male NPT 1/4", 3/8", 1/2" | 6,000 psi<br>@ 100 <sup>⁰</sup> F   | 5455 psi<br>@ 400 <sup>0</sup> F | ASME B31.1<br>(Unlisted Components)<br>and<br>ASME B31.3<br>(Unlisted Components) |

For more information about pressure ratings of valves with tube fitting end connections, see Swagelok Tubing Data, MS-01-107.

() Pressure ratings for valves with 1/2 in. female NPT end connections limited to 5700 psig (392 bar).



## Product Options:

Additional options that do not affect pressure-temperature ratings may be made available within the scope of this registration. Examples of these would include poppet springs and body seal materials.

### **Quality System**

The Swagelok Company quality system complies with the requirements of BS EN ISO 9001:2008. The Swagelok Company maintains British Standards Institution Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate. The Special Alloy Bleed Valves products are made at a Swagelok Company location in Solon, Ohio.

### **References**

The product catalog does not represent the full scope of registration, but rather details some of the most common options.

• Check Valves – Special Alloy Materials – CH Series Catalog MS-02-440

## Attachment B5. Scope for Swagelok Special Alloy N and HN Series Needle Valves (Category C)

This document represents the scope of the Swagelok Special Alloy N and HN Needle Valves covered by this submission for CRN approval. The Swagelok Special Alloy N and HN Needle Valves were designed and evaluated in accordance with ASME B31.1 for unlisted components and ASME B31.3 for unlisted components.

## Summary Table

| Product                  | Main<br>Pressure     | Main Pressure  | Port Connections and  | Maximum Rated Pressure            |  | Design Code of<br>Construction   |
|--------------------------|----------------------|--|---|-----------------------------------|--|--|
| Description<br>or Series | Bearing<br>Component | Bearing Material Sizes                               | At ambient temperature  | At maximum temperature            |  |  |
|                          |                      | Stainless Steel<br>2507<br>(ASTM A479<br>UNS S32750) | Female NPT 1/8", 1/4"<br>Male NPT 1/4"<br>Swagelok Tube Fitting<br>1/4", 6MM                      | 6,000 psi<br>@ 100 <sup>0</sup> F | 5,370 psi<br>@ 482 <sup>0</sup> F              | ASME B31.1<br>(Unlisted Components)<br>ASME B31.3<br>(Unlisted Components) |
| 3N                       | Body                 | Alloy 825<br>(ASTM B425<br>UNS N08825)               | Female NPT 1/8", 1/4"<br>Male NPT 1/4"<br>Swagelok Tube Fitting<br>1/4", 6MM                      | 6,000 psi<br>@ 100 <sup>⁰</sup> F | 4,250 psi<br>@ 1000 <sup>0</sup> F<br>(Note 1) | ASME B31.1<br>(Unlisted Components)<br>ASME B31.3<br>(Unlisted Components) |
| 6N                       | _                    | Alloy 825<br>(ASTM B425<br>UNS N08825)               | Female NPT 1/4", 3/8"<br>Swagelok Tube Fitting<br>3/8", 1/2", 10MM, 12MM                          | 6,000 psi<br>@ 100 <sup>0</sup> F | 4,250 psi<br>@ 1000 <sup>0</sup> F<br>(Note 1) | ASME B31.1<br>(Unlisted Components)<br>ASME B31.3<br>(Unlisted Components) |
| ON                       | Body                 | Stainless Steel<br>6MO<br>(ASTM A182<br>UNS S31254)  | Female NPT 1/4", 3/8"<br>Swagelok Tube Fitting<br>3/8", 1/2", 10MM, 12MM                          | 6,000 psi<br>@ 100 <sup>0</sup> F | 3,860 psi<br>@ 750 <sup>⁰</sup> F              | ASME B31.1<br>(Unlisted Components)<br>ASME B31.3<br>(Unlisted Components) |
| 12N                      | Body                 | Alloy 825<br>(ASTM B425<br>UNS N08825)               | Female NPT 1/2", 3/4", 1"<br>Male NPT 1/2", 3/4", 1"<br>Swagelok Tube Fitting<br>1/2", 3/4", 12MM | 6,000 psi<br>@ 100 <sup>0</sup> F | 4,250 psi<br>@ 1000 <sup>º</sup> F<br>(Note 1) | ASME B31.1<br>(Unlisted Components)<br>ASME B31.3<br>(Unlisted Components) |
| Neter                    |                      | Stainless Steel<br>6MO<br>(ASTM A182<br>UNS S31254)  | Female NPT 1/2", 3/4", 1"<br>Male NPT 1/2", 3/4", 1"<br>Swagelok Tube Fitting<br>1/2", 3/4", 12MM | 6,000 psi<br>@ 100 ⁰F             | 3,860 psi<br>@ 750 ⁰F                          | ASME B31.1<br>(Unlisted Components)<br>ASME B31.3<br>(Unlisted Components) |

Notes:

(1) For ASME B31.1 applications, this product is rated to 4,380 psi @ 800°F.

For more information about pressure ratings of valves with tube fitting end connections, see Swagelok® Tubing Data, MS-01-107.

| Product                  | Main                                 | Main Pressure  | Port Connections and  | Maximum Rated Pressure             |  |  |
|--------------------------|--------------------------------------|--|---|------------------------------------|--|--|
| Description<br>or Series | Description Pressure Bearing Bearing | Bearing Material<br>(Standard)                       |   | At ambient temperature             | At<br>maximum<br>temperature                   | Design Code of<br>Construction   |
|                          |                                      | Stainless Steel<br>2507<br>(ASTM A479<br>UNS S32750) | Female NPT 1/8", 1/4"<br>Male NPT 1/4"<br>Swagelok Tube Fitting<br>1/4", 6MM  | 10,000 psi<br>@ 100 ⁰F             | 8,960 psi<br>@ 482 <sup>0</sup> F              | ASME B31.1<br>(Unlisted Components)<br>ASME B31.3<br>(Unlisted Components) |
| 3HN                      | Body                                 | Alloy 825<br>(ASTM B425<br>UNS N08825)               | Female NPT 1/8", 1/4"<br>Male NPT 1/4"<br>Swagelok Tube Fitting<br>1/4", 6MM  | 10,000 psi<br>@ 100 ⁰F             | 7,080 psi<br>@ 1000 <sup>0</sup> F<br>(Note 1) | ASME B31.1<br>(Unlisted Components)<br>ASME B31.3<br>(Unlisted Components) |
| 6HN                      | Body                                 | Stainless Steel<br>2507<br>(ASTM A479<br>UNS S32750) | Female NPT 1/4", 1/2"<br>Male NPT 1/2"<br>Swagelok Tube Fitting<br>3/8", 1/2" | 10,000 psi<br>@ 100 <sup>º</sup> F | 8,960 psi<br>@ 482 <sup>0</sup> F              | ASME B31.1<br>(Unlisted Components)<br>ASME B31.3<br>(Unlisted Components) |

Notes:

(1) For ASME B31.1 applications, this product is rated to 7,295 psi @ 800°F.

For more information about pressure ratings of valves with tube fitting end connections, see Swagelok® Tubing Data, MS-01-107.



## Typical Product Characteristics

Some of the product options listed below affect the pressure-temperature ratings shown in the Summary Table, but in all cases the ratings are less than those shown. All of the following options are within the scope of this registration:

Typical Options Handles

Vent Tubes

Additional options and non-pressure boundary alterations that do not affect pressure-temperature ratings may be made available within the scope of this registration. Examples of these would include handle options, actuator options, etc.

#### Product Options

Additional options that do not affect pressure-temperature ratings may be made available within the scope of this registration. Examples of these would include stem packing seal materials, stem tip, and handle options.

#### **Quality System**

The Swagelok Company quality system complies with the requirements of BS EN ISO 9001:2008. The Swagelok Company maintains British Standards Institution Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate. Special Alloy N and HN Needle Valve products are made at a Swagelok Company location in Solon, Ohio.

#### **References**

The product catalog does not represent the full scope of registration, but rather details some of the most common options.

• N, HN Bleed Valves - Special Alloy Materials Catalog MS-02-365