

2202 2nd Ave. Regina, SK S4R 1K3 PH: (306)798-7112 Toll Free: (866)530-8599

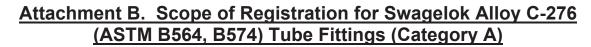
FAX: (306)787-9273 Toll Free: (866)760-9255 Email: boilerpermits@tsask.ca

Website: www.tsask.ca

# Statutory Declaration (Registration of Fittings)

TSK-1008

9	/ice Preside	ent, Engineering	manufacturer's logo or trademark as appear on the fitting.		
		(company title, e.g. vice president,			C 1 -1
		a position of authority in the manufa	acturing plant where the fitting	g is produced)	Olsapawo
:	Swagelok C				
			nanufacturer)		
ca		leadquarters: 29500 Solon F	Road	Solon, Ohio	44139 USA
	olemnly dec	(Plant Address - Apt/Street) clare that the fittings listed it Act (check one)	hereinunder, which ar	(City,Prov) e subject to the Sa	(Postal Code) askatchewan Boiler and Pressure
0			title of recognized North Ame	erican Standard)	which specifies the dimensions,
	Materials	of construction, pressure /	temperature ratings	and identification n	narking of the fittings, or
0	Are not c	overed by the provisions of	f a recognized North A	American standard	and are therefore manufactured
	to comply	with	0.769		as supported by the attached
		NAME OF TAXABLE PARTY OF TAXABLE PARTY.	s, materials of constru	ction, pressure / te	emperature ratings and the basis
		atings, and the marking of		The state of the s	
	nor dealers	that the manufacturer of th	age fillings is sout-all	ad by a modify ser	ntrol program which has been
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	ed by the fo	ollowing authority, BSI		as t	being suitable for the manufacturer
	Assistant Total		The second control of the second seco	The second second second second second	아이트를 잃었다고 있는데 본다를 하고 있다. 그런 그리고 있는데 하는데 얼마나 모든 것이다.
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This document represents the scope of Swagelok Alloy C-276 Tube Fittings covered by this submission for CRN approval. These Swagelok Tube Fittings have been evaluated in accordance with ASME B31.3 for unlisted components and ASME B31.1 for unlisted components.

#### **Summary Table**

waqelok

Product	Material (Standard)	Port Connections and Sizes	Maximum Allowable Working Pressure		Design Code
Description or Series			Up to 100°F	At maximum temperature	Of Construction
	Alloy C276 (ASTM B564 / ASTM B574)	Swagelok End Connection 1/4 inch – 1/2 inch 6mm - 12mm	See Table below	See Table below	ASME B31.3 (Unlisted Components) ASME B31.1 (Unlisted
Gaugeable Tube Fittings and Adapter Fittings		NPT Male 1/16 - 1 inch	11 000 – 5300 psig	9020 - 4350 psig @ 1000°F (537°C)	
Fidings		NPT Female 1/16 - 1 inch	6700 – 4400 psig	5500 - 3610 psig @ 1000°F (537°C)	

## Alloy C-276 Swagelok Tube Fitting Pressure Rating Table

	Maximum Allowable Working Pressure			
Swagelok End Connection Size	Up to 100°F	At maximum temperature 1000°F (537°C)		
1/4 inch	10 200 psig	7752 psig		
3/8 inch	6500 psig	4940 psig		
1/2 inch	5100 psig	3876 psig		
6mm	670 bar	509 bar		
10mm	380 bar	289 bar		
12mm	310 bar	235 bar		

Registration No. 0A22214.53
File No. 11445
Registered
Date April 22, 2020
Expiry Date March 02, 2030
Codes & Standards Compliance Office

Canadian Registration Number Submittal #HC-TUBEFIT-2019
Category A: Swagelok Alloy C-276 Tube Fittings

## **Product Description**

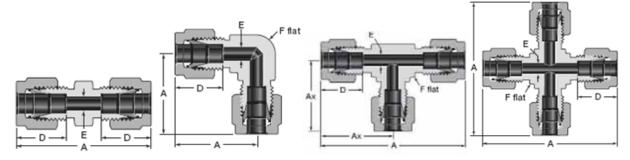
Swagelok Fittings are furnished in a variety of configurations and shapes (straight, elbow, tee or cross). Swagelok Fittings consist of at least one Swagelok End – a proprietary two-ferrule mechanical-grip design. The table below, as well as the "Configurations" section, covers a variety of other end connections.



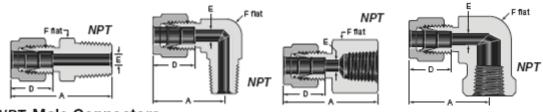


## **Configurations**

#### 1. Unions.



### 2. Male and Female connectors / adapters.



NPT Male Connectors

**Female Connectors** 

Canadian Registration Number Submittal #HC-TUBEFIT-2019 Category A: Swagelok Alloy C-276 Tube Fittings

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#### **Product Options:**

Some of the product options listed below affect the pressure-temperature ratings in the "Scope of Registration" section above, but in all cases the pressure ratings are the same or less than those shown in the Summary Table on page 1.

- Sealant for NPT pipe threads -
  - Curable resin with PTFE
  - o PTFE tape
- Bored through fittings
- Plastic ferrules, (Nylon, Teflon, PEEK)

Additional options that do not affect pressure and/or temperature ratings may be made available within the scope of this approval. Examples of these would include the following:

- Special marking
- Special cleaning
- Wire drills
- bulkhead configurations
- Snubbers/frits and orifice plates

All of the above options, those that affect pressure and/or temperature ratings and those that do not, are within the scope of this approval.

### **Quality System**

The Swagelok Company quality system complies with the requirements of ISO 9001:2015. Swagelok Company maintains BSI Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate.

#### References

The product catalog does not represent the full scope of the registration but rather details some of the most common options.

- Gaugeable Tube Fittings and Adapter Fittings MS-01-140, Rev Y
- Swagelok Tubing Data Sheet MS-01-107, Rev N

# **Attachment A. Swagelok Manufacturing Locations**

This document lists the Swagelok locations where end item or component level manufacturing activities take place.

Swagelok Company	Swagelok Company (Falon 1)
29500 Solon Road	348 Bishop Road
Solon, Ohio 44139	Highland Heights, Ohio 44143
USA	USA
Swagelok Company (Highland)	Swagelok Company (Falon 2)
318 Bishop Road	358 Bishop Road
Highland Heights, Ohio 44143	Highland Heights, Ohio 44143
USA	USA
Swagelok Company (OFC)	Swagelok Company (HPF)
29495 F.A. Lennon Drive	6050 Cochran Road
Solon, Ohio 44139	Solon, Ohio 44139
USA	USA
Swagelok Company (Atlantic)	Swagelok Company (Snow Metal)
26651 Curtiss Wright Parkway	6060 Cochran Road
Willoughby Hills, Ohio 44092	Solon, Ohio 44139
USA	USA
Swagelok Company (Micro) 26653 Curtiss Wright Parkway Willoughby Hills, Ohio 44092 USA	Swagelok Company (Alfred) 29500 Ambina Drive Solon, Ohio 44139
Swagelok Hose Services Company (SHSC)	Swagelok Company (Strongsville)
29900 Solon Industrial Parkway	15400 Foltz Road
Solon, Ohio 44139	Strongsville, Ohio 44119
Swagelok (China) Fluid System Technologies Ltd. Changshu Export Process Zone Changshu Economic Development Zone Changshu, Jiangshu 215513 China	Swagelok Limited Ballafletcher Road Tromode IM4 4RA Isle of Man

