General Service Ball Valves



GB Series

- Working pressures up to 6000 psig (413 bar) with temperatures from -40 to 250°F (-40 to 121°C)
- Swagelok[®] tube fitting end connections in fractional (3/8 in. to 1 in.) and metric (12 mm to 25 mm), female pipe end connections in fractional (3/8 in. to 1 in.)
- Corrosion-resistant body materials: 316/316L, Alloy 2507, 6-Moly, Alloy 625, Alloy 825, Alloy C-276
- Mechanically locked end screw design (patent pending) provides increased safety
- Optional API 607 for fire-safe applications and NACE MR0175/ISO 15156 for sour gas



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Features

- Body seals designed for hydrostatic system proof testing up to 1.5 × maximum rated pressure
- Valve bodies feature a bolt pattern that can be used for optional lockout, panel mount, and a bracket compatible with ISO 5211 pneumatic actuator to reduce inventory levels and provide installation flexibility
- Mechanically locked (crimped) end screw design (patent-pending) to avoid accidental disassembly and increase safety



Important Information About Swagelok General Service Ball Valves

- ▲ Swagelok general service ball valves are designed to be operated in a fully open or fully closed position.
- A packing adjustment may be required periodically to increase service life and to prevent leakage.
- ▲ Valves that have not been cycled for a period of time may have a higher initial actuation torque.

Swagelok General Service Ball Valves



Pressure-Temperature Ratings

	316/316L	Alloy 2507	Alloy 625	Alloy 825	6-Moly	Alloy C-276
Temperature, °F (°C)		W	Iorking Pres	sure, psig (ba	ar)	
-40 (-40) ^① to100 (37)	6000 (413)	6000 (413)	6000 (413)	6000 (413)	6000 (413)	6000 (413)
200 (93)	5190 (357)	5981 (412)	6000 (413)	5510 (379)	5800 (399)	5472 (377)
250 (121)	4935 (340)	5818 (400)	6000 (413)	5369 (369)	5535 (381)	5263 (362)

 \odot Seal and survive to -58°F (-50°C), actuation not permitted below -40°F (-40°C). See PTR-5024,

Low Temperature Thermal Cycle Test of Swagelok® 8GB and 16GB Series General Service Ball Valves.

Pressure ratings for valves with Swagelok tube fitting ends may be lower due to the tubing pressure rating. Refer to Swagelok *Tubing Data*, <u>MS-01-107</u> for additional information.

Ratings are based on ASME Code for Pressure Piping B31.3, Process Piping and ASME B31.1, Power Piping.

The rating for AGB Fire Safe valves with Grafoil® packing has a minimum temperature of -20°F (-28°C).

Materials of Construction

		Valve Body Materials						
	316/316L	Alloy 2507	Alloy 625	Alloy 825	6-Moly	Alloy C-276		
Component			Material Grade/A	STM Specification				
1 Stem nut (2)			316	i SS				
2 Stem springs (3)			316 SS	S/A249				
3 Stop plate			216 50	S/A240				
4 Handle			310 30	5/A240				
5 Handle sleeve			Vii	nyl				
6 Grounding spring		316 SS/A313						
7 Gland		PTFE-coated 316 SS/B783						
8 Packing support		Polyetheretherketone (PEEK)						
9 Top packing								
10 Bottom packing			Delvetherether	ketone (PEEK) ^①				
11 Stem bearing			Folyetherethen	Kelone (FEEK)®				
12 Seats (2)								
13 Stem	316/316L SS A276	625/B446/B574	625/B446/B574	625/B446/B574	625/B446			
14 Body	316/316L SS				6MO	C276/B574		
15 End screw(s)	A276 and A479	2507/A479	625/B446	825/B425	A479 and B691	C270/B374		
16 Ball	316/316L SS A276		020/2710		625/B446			
17 End screw gasket (2)	Silver-plated 316 SS/A240	Silver-plated C276	Silver-plated C276	Silver-plated C276	Silver-plated C276	Silver-plated C276		
Wetted lubricant			PTFE-	based				

Wetted components listed in *italics*.

① Coated with molybdenum disulfide with a hydrocarbon carrier (excluding the 8GB seats).





Ordering Information

Build a GB series ball valve ordering number by combining the designators in the sequence shown below.

8

3

S

2

SS - A8GB F

- 8GB

SS

Standard

Two different end connections with options

1 2 3 4 5 6 7 6MO - 16GB S 25MM - F 16 - JLW20YW

5 6

Note: Dashes are removed from right to left until 25 characters are achieved in the part number.

8 - S 8 - A60C6

8

Two different
end connections
with options and
pneumatic actuator

1 Material

(Refer to Materials of Construction on page 4.) SS = 316/316L SS 6MO = 6-Moly 2507 = Alloy 2507 625 = Alloy 625 825 = Alloy 825 HC = C-276

2 Configuration

8GB = GB valve with 1/2 in. bore **16GB** = GB valve with 7/8 in. bore **A8GB** = 8GB (API 607) **A16GB** = 16GB (API 607)

3 End Connection 1 Type

- S = Swagelok tube fittingF = Female NPT
- **FK** = Swagelok medium pressure
- $\mathbf{F}_{\mathbf{RP}} = |SO/BSP|$ parallel thread
- (replace underscore with size)
- **F_RT** = Female ISO/BSP (replace underscore with size)
- **MS** = SAE straight

4 End Connection 1 Size

6 = 3/8 in. (8GB only)
8 = 1/2 in. (8GB only)
12 = 3/4 in.
16 = 1 in. (16GB only)
12MM = 12 mm (8GB only)
16MM = 16 mm (8GB only)
18MM = 18 mm
20MM = 20 mm
22MM = 22 mm (16GB only)
25MM = 25 mm (16GB only)

5 End Connection 2 Type

(Required only if different from End Connection 1 Type.)
S = Swagelok tube fitting
F = Female NPT
FK = Swagelok medium pressure
F_RT = Female ISO/BSP (replace underscore with size)
MS = SAE straight

6 End Connection 2 Size

(Required only if different from End Connection 1 Size.)
6 = 3/8 in. (8GB only)
8 = 1/2 in. (8GB only)
12 = 3/4 in.
16 = 1 in. (16GB only)
12MM = 12 mm (8GB only)
16MM = 16 mm (8GB only)
18MM = 18 mm
20MM = 20 mm
22MM = 22 mm (16GB only)
25MM = 25 mm (16GB only)

7 Valve Options

(Note: If selecting more than one option, designators must be in alphabetical order.)

- None = Standard (black handle sleeve)
 - **BL** = Blue handle sleeve
 - **GR** = Green handle sleeve
 - **JK** = Oval handle (orange is standard)
 - JL = Lever handle with locking bracket (panel mount for 8GB only)
- **JLK** = Oval handle with locking bracket
- **PT, W3, W20** = Production tests (see page 9)
 - **RD** = Red handle sleeve (standard for A8GB and A16GB)
 - SG = Alloy 400 ball and stem (625 stem for API 607 valves) selected in accordance with MR0175/ ISO 15156 (SS only)
 - YW = Yellow handle sleeve

8 Pneumatic Actuator Options

(Refer to ISO 5211-Compliant Pneumatic Actuators on page 10.)

Sour Gas Valves

GB series valves are available for sour gas service. Alloy 2507, 6-Moly, alloy 625, alloy 825, and alloy C-276 utilize materials in accordance with NACE MR0175/ISO15156 as standard. No special designator is required.

The standard 316/316L SS valve uses a 316/316L body and end screws in accordance with NACE MR0175/ ISO15156. For a SS valve with all wetted materials in accordance with NACE MR0175, an alloy 400 ball and stem (alloy 625 stem for API 607 valves) are used and can be ordered by adding -SG to the SS valve ordering number.

Example: SS-8GBF8-SG



6 General Service Ball Valves, GB Series

Dimensions

Dimensions, in inches (millimeters), are for reference only and are subject to change.

Swagelok Tube Fitting End Connections

Dimensions are shown with Swagelok nuts finger-tight. See **Ordering Information** on page 5.



1/2 in. Female Pipe Thread End Connections (two-piece body)

Female NPT pipe thread dimensions are based on ASME B1.20.1. See **Ordering Information** on page 5.



Bolt Pattern and Panel Mount Template (For Use with Locking/Panel Mount Handle [-JL])



Handle Closed



Dimensions

Dimensions, in inches (millimeters), are for reference only and are subject to change.

End Conn	ection		Orifice				Dime	nsions, ir	1. (mm)			
Туре	Size	Ordering Number	in. (mm)	C _v	С	D	D ₁	E	F	G	н	J
	3/8 in.	SS-8GBS6	0.281 (7.1)	2.5	5.55 (141)	2.77 (70.4)	-	2.35 (59.7)	1.79 (45.5)	1.13 (28.6)	4.50 (114)	2.17 (55.0)
	1/2 in.	SS-8GBS8 [®]	0.41	7	5.78	2.89	_	2.35	1.79	1.13	4.50	2.17
Fractional Swagelok	3/4 in.	SS-8GBS12®	(10.4) 0.516	10	(147) 5.77	(73.4) 2.89	_	(59.7) 2.35	(45.5) 1.79	(28.6) 1.13	(114) 4.50	(55.0) 2.17
Tube Fitting	3/4 in.	SS-16GBS12	(13.1) 0.620	15	(147) 6.92	(73.3) 3.46	_	(59.7) 2.94	(45.5) 2.52	(28.6) 1.50	(114) 6.00	(55.0) 2.93
			(15.7) 0.875	-	(176)	(87.9) 3.63		(74.7) 2.94	(64.0) 2.52	(38.1) 1.50	(152) 6.00	(74.3) 2.93
Swagelok	1 in.	SS-16GBS16	(22.2)	40	(184)	(92.2)	-	(74.7)	(64.0)	(38.1)	(152)	(74.3)
Medium-	3/4 in.	SS-16GBFK12	(14.2)	5	(138)	(69.1)	-	(74.7)	(64.0)	(38.1)	(152)	(74.3)
Pressure Tube Fitting	1 in.	SS-16GBFK16	0.73 (18.5)	10	5.44 (138)	2.72 (69.1)	-	2.94 (74.7)	2.52 (64.0)	1.50 (38.1)	6.00 (152)	2.93 (74.3)
	12 mm	SS-8GBS12MM	0.375 (9.5)	5	5.77 (147)	2.89 (73.3)	-	2.35 (59.7)	1.79 (45.5)	1.13 (28.6)	4.50 (114)	2.17 (55.0)
	16 mm	SS-8GBS16MM	0.50 (12.7)	10	5.77	2.89	-	2.35	1.79 (45.5)	1.13 (28.6)	4.50	2.17 (55.0)
Metric Swagelok	20 mm	SS-8GBS20MM	0.516 (13.1)	10	5.77	2.88 (73.3)	_	2.35	1.79 (45.5)	1.13 (28.6)	4.50	2.17 (55.0)
Tube Fitting	20 mm	SS-16GBS20MM	0.625 (15.9)	15	6.92 (176)	3.46 (87.9)	_	2.94 (74.7)	2.52 (64.0)	1.50 (38.1)	6.00	2.93 (74.3)
	25 mm	SS-16GBS25MM	0.875	40	7.27	3.63 (92.3)	_	2.94 (74.7)	2.52 (64.0)	1.50 (38.1)	6.00 (152)	2.93 (74.3)
	3/8 in.	SS-8GBF6	0.516	10	3.78	1.89	_	2.35	1.79	1.13	4.50	2.17
	1/2 in.	SS-8GBF8 ^① (2-piece body)	(13.1) 0.516 (13.1)	10	(96.0) 3.37 (85.0)	(48.0) 1.89 (48.0)	1.48 (37.6)	(59.7) 2.35 (59.7)	(45.5) 1.79 (45.5)	(28.6) 1.13 (28.6)	(114) 4.50 (114)	(55.0) 2.17 (55.0)
Female NPT Pipe Thread	3/4 in.	SS-8GBF12 [®]	0.516 (13.1)	10	4.58 (116)	2.29 (58.1)	-	2.35 (59.7)	1.79 (45.5)	1.13 (28.6)	4.50	2.17 (55.0)
	3/4 in.	SS-16GBF12	0.875	40	4.98 (127)	2.49 (63.3)	_	2.94 (74.7)	2.52 (64.0)	1.50 (38.1)	6.00 (152)	2.93 (74.3)
	1 in.	SS-16GBF16 ³	0.875 (22.2)	40	5.44 (138)	2.72 (69.1)	_	2.94 (74.7)	2.52 (64.0)	1.50 (38.1)	6.00 (152)	2.93 (74.3)
Female ISO/ BSP Tapered Pipe Thread	1/2 in.	SS-8GBF8RT	0.516 (13.1)	10	3.78 (96)	1.89 (48)	-	2.35 (59.7)	1.79 (45.5)	1.13 (28.6)	4.50 (114)	2.17 (55.0)
1/2	1/2 in.	SS-8GBMS8	0.516 (13.1)	7	3.78 (96.0)	1.89 (48.0)	_	2.35 (59.7)	1.79 (45.5)	1.13 (28.6)	4.50 (114)	2.17 (55.0)
Female SAE	3/4 in.	SS-8GBMS12	0.516 (13.1)	10	4.58 (116)	2.29 (58.1)	-	2.35 (59.7)	1.79 (45.5)	1.13 (28.6)	4.50 (114)	2.17 (55.0)
Straight Pipe Thread	3/4 in.	SS-16GBMS12	0.875	15	4.98 (127)	2.49 (63.3)	-	2.94 (74.7)	2.52 (64.0)	1.50 (38.1)	6.00	2.93 (74.3)
	1 in.	SS-16GBMS16 ³	0.875	40	5.44 (138)	2.72 (69.1)	-	2.94 (74.7)	2.52 (64.0)	1.50 (38.1)	6.00 (152)	2.93 (74.3)

① The 1/2 in. female NPT pipe thread configuration has a 2-piece body (stainless steel only). All other configurations have 3-piece bodies.

@ The 8GB valves with 3/4 in. end connections or 1/2 in. diameter and 0.035 in. tube wall will have a slight flow restriction through the valve.

③ The 16GB valves with 1 in. diameter and schedule 40 or 80 pipe will have a slight flow restriction through the valve



Options and Accessories

Handles



A variety of handle options are available for use with GB series ball valves. To order a lever handle with locking- bracket, add **-JL** to the ordering number. The 8GB valve can also be panel mounted for a lever handle with locking bracket. Maximum panel thickness is 0.105 in. (2.67 mm) (12 Gauge sheet metal.)

To order an oval handle, add **-JK** to the ordering number. Refer to page 5 for other options.

Locking Handle Bracket Kits

Locking Handle Bracket Kits							
ValveKitKitKitSeriesDescriptionContentsOrdering Nu							
8GB/A8GB lever handle	Locking/panel mount	(1) Stop bracket (4) Cap screws (1) Stop plate	SS-5DK-8GB-JL				
8GB/A8GB oval handle	Looking	(1) Lockable stop plate	SS-5DK-8GB-JLK				
16GB/A16GB lever and oval handles $^{\odot}$	Locking	(1) Locking bracket(2) Cap screws	SS-5DK-16GB-LH				

① The temperature range for the 16GB with oval handle is limited to a range of 0°F (-17°C) to 250°F (121°C).

Fire Series (A8GB and A16GB) Option

GB Series valves are offered with a fire safe option that meets the testing specifications of API 607, 7th edition. This option can be ordered for the 8GB or 16GB by adding an A prior to the valve series and size. With the fire safe option,

a red lever handle, Grafoil packing, and vented ball are standard. The vented ball allows pressure to equalize between the valve body and the upstream port, preventing overpressurization and potential seal blowout under fire conditions. With the vented ball, the valve is not bi-directional. This option is rated from -20° F to 250° F (-28° C to 121° C).



Vented Ball

A8GB and A16GB Alternative Materials of Construction

Component	Material Grade/ ASTM Specification
Packing supports (2)	Polymide
Packing	Grafoil with 316 SS wire
Stem bearing(s) ^①	Alloy X-750/AMS 5542
Lubricants	Fluorinated tungsten disulfide; molybdenum disulfide with hydrocarbon binder; nickel antiseize in hydrocarbon carrier

0 Coated with molybdenum disulfide with hydrocarbon binder.



Process Options

Production Tests

To specify an optional production test in addition to the standard testing, add a designator from the table at right to the valve ordering number.

Example: SS-8GBF8-PT

Test Designator	Production Test Description
-PT	Valves are tested with nitrogen at a customer-specified pressure. Test pressure must not exceed the rated pressure of the valve. Maximum allowable leak rate depends on test pressure.
-W20	Valves are hydrostatically tested with deionized water at 1.5 times the rated pressure of the valve. No visible leakage is permitted. Fire Series – Note: Due to the valve design, the maximum rated pressure is decreased to 4000 psig (275 bar).
-W3	Valves are tested for shell and seat leakage to satisfy the testing requirements of API 598. Fire Series – Note: Due to the valve design, the maximum rated pressure is decreased to 4000 psig (275 bar).

Low Fugitive Emissions

The American Petroleum Institute's API 641 tests for fugitive emissions to atmosphere for quarter turn ball valves. The tests are conducted at a third party lab and certify that at no point in the test did the valve leak in excess of 100 ppm of methane. Certificates stating that the valve is certified for Low Emissions service are available for the following GB series valves: 8GB and 16GB. For more information, contact your authorized Swagelok sales and service representative.

Testing

Every Swagelok general service ball valve[®] is factory tested in both directions with nitrogen at 1000 psig (69 bar). Seats have a maximum allowable leak rate of 0.1 std cm³/min. Shell testing is performed to a requirement of no detectable leakage with a liquid leak detector.

① Valves with vented balls are only seat tested from inlet to outlet.

Cleaning and Packaging

All Swagelok general service ball valves are cleaned and packaged in accordance with Swagelok *Standard Cleaning and Packaging (SC-10)* catalog, <u>MS-06-62</u>.



ISO 5211-Compliant Pneumatic Actuators



Swagelok GB series valve with actuator, solenoid, and proximity sensor.

These Swagelok rack and pinion pneumatic actuators are ISO 5211-compliant and are suitable for general applications. They are available in spring-return and double-acting modes. On-off (2-way) valves require 90° actuation.

Valve-actuator assemblies on this page are based on a 70 to 250°F (20 to 121°C) system temperature and the valve cycling at least once per day but not more than once per hour. For additional information on selecting and sizing ISO 5211-compliant actuators, refer to *Actuated Ball Valve Selection Guide*—ISO 5211-Compliant Actuator Mounting Bracket Kits catalog, <u>MS-02-136</u>.

For other valve body materials or if your application falls outside of this scope, contact your authorized Swagelok sales and service representative.

For technical data, including actuator materials of construction and weight, refer to *Ball Valve Actuation Options* catalog, <u>MS-02-343</u>.

For additional information on selecting and sizing ISO 5211-compliant actuators, refer to *Actuated Ball Valve* Selection Guide—ISO 5211-Compliant Actuator Mounting Bracket Kits catalog, MS-02-136.

Minimum Actuator Pressure

						Actuation Mode	
			Return signators		Double Acting	Spring Return	Double Acting
Valve Series	Actuator Model	Normally Closed	Normally Open	Actuator Model	Model Designator	Minimum Actuator Pressure, psig (bar	
8GB	A30	-A30C4	-A30O4	A30	-A30D	58 (4.0)	36 (2.5)
A8GB	A30	-A30C5	-A30O5	A30	-A30D	72 (5.0)	43 (3.0)
AOGD	A60	-A60C3	-A60O3	A60	-A60D	43 (3.0)	36 (2.5)
16GB	A60	-A60C4	-A60O4	A30	-A30D	_	58 (4.0)
TOGE	A00	-A0004	-A0004	A60	-A60D	58 (4.0)	36 (2.5)
A16GB	A100	-A100C4	-A100O4	A60	-A60D	_	58 (4.0)
ATOGE	ATUU	-A100C4	-A10004	A100	-A100D	58 (4.0)	36 (2.5)

▲ Caution: Actuated assemblies must be properly aligned and supported. Improper alignment or inadequate support of the actuated assembly may result in leakage or premature valve failure.

Pressure-Temperature Ratings

Maximum actuator pressure is 116 psig (8.0 bar). See **Minimum Actuator Pressure** table below for minimum actuator pressures.

Actuator Service	Actuator Service Designator	Temperature Range °F (°C)
Standard	_	-40 to 176 (-40 to 80)
High temperature	HT	5 to 250 (–15 to 121)



ISO 5211-Compliant Pneumatic Actuators

Ordering Information

Factory-Assembled Valves with Actuators Typical Ordering Number



A Valve Ordering Number

B Actuator Model

Based on valve series, actuation mode, and flow pattern, select actuator designator. See **Minimum Actuator Pressure** table, page 10. C Actuator Service HT = High temperature None = Standard

Kits for Field Assembly

Order one actuator kit and one mounting bracket kit for each valve.

Actuator Kit Typical Ordering Number



A Actuator Model

Based on valve series, actuation mode, and flow pattern, select actuator designator. See **Minimum Actuator Pressure** table, page 10, and **Actuator Model Designators** table below.

Actuator Model Designators

Valve Series	Spring Return Actuator Model	Spring Return Model Designator	Double Acting Model	Double Acting Model Designator
8GB	A30	A30-4	A30	A30-DA
A8GB	A30	A30-5	A30	A30-DA
AOGD	A60	A60-3	A60	A60-DA
16GB	A60	A60-4	A30	A30-DA
IOGB	AOU	A0U-4	A60	A60-DA
A16GB	A100	A100-4	A60	A60-DA
AIUGB	A100	A100-4	A100	A100-DA

B Coupling Drive Type DIN

C Actuator Service -HT = High temperature None = Standard

Options for Pneumatic Actuators

Swagelok can provide factory assemblies with pneumatic actuators, solenoid valves, limit switches, and position sensors, as well as kits for field assembly.

Actuator Mounting Kits						
Valve Series	Actuator Model	Kit Ordering Number				
8GB	A30	SS-MB-8GB-F05-14DIN-M				
A8GB	A30 or A60					
16GB	A30 or A60	SS-MB-16GB-F05-14DIN-M				
A16GB	A60					
	A100	SS-MB-16GB-F05-17DIN-M				

Mounting Bracket Kits

Swagelok ISO 5211 mounting bracket kits contain:

- 316 stainless steel mounting bracket
- four A4 stainless steel socket head cap screws (A4 is approximately equivalent to AISI 316.)
- 316 stainless steel coupling
- Aluminum coupling sleeve
- 302 stainless steel coupling spring
- four 316 stainless 1/4–20 button head cap screws
- instructions.



ISO 5211-Compliant Pneumatic Actuators

Dimensions

Dimensions, in inches (millimeters), are for reference only and are subject to change.





Valve Series	Actuator Model	Dimensions, in. (mm)						
		Α	В	С	D	E		
On-Off (2-Way) Valves								
8GB	A30	6.04 (153)	5.13 (130)	2.04 (51.8)	2.72 (69.1)	4.63 (118)		
	A60	8.01 (203)	5.80 (147)	2.04 (51.8)	2.72 (69.1)	4.71 (118)		
16GB	A60	8.01 (203)	5.80 (147)	2.43 (61.6)	2.72 (69.1)	4.71 (118)		
	A100	9.46 (240)	6.31 (160)	2.43 (61.6)	2.72 (69.1)	4.94 (126)		

Options for ISO 5211-Compliant and Swagelok Pneumatic Actuators



Swagelok offers a range of accessories to enhance instrumentation and process ball valve performance and control, including solenoid valves, limit switches, and position sensors. Factory assemblies and kits for field assembly are available.

Refer to *Ball Valve Actuation Options* catalog, <u>MS-02-343</u>, for additional information.

Oxygen Service Hazards

For more information about hazards and risks of oxygen-enriched systems, refer to *Oxygen System Safety* technical report, <u>MS-06-13</u>.

Safe Product Selection

When selecting a product, the total system design must be considered to ensure safe, trouble-free performance. Function, material compatibility, adequate ratings, proper installation, operation, and maintenance are the responsibilities of the system designer and user.

Do not mix/interchange Swagelok products or components not governed by industrial design standards, including Swagelok tube fitting end connections, with those of other manufacturers.

Warranty Information

Swagelok products are backed by The Swagelok Limited Lifetime Warranty. For a copy, visit swagelok.com or contact your authorized Swagelok representative.

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