

**STATUTORY DECLARATION**  
**Registration of Fittings**  
Single or Multiple Fitting Designs within one Fitting Category

I, James Nordholt, Vice President of Engineering  
(name of applicant) (position title) (must be in a position of authority)  
of Swagelok Company  
(name of manufacturer)  
located at 29500 Solon Road, Solon, OH 44139 USA  
(plant address)



do solemnly declare that the fittings listed hereunder, which are subject to the Safety Codes Act (select only one)

- comply with the requirements of ASME B31.1 and B31.3 Unlisted Components which specifies the dimensions, (title of recognized North American Standard) materials of construction, pressure/temperature ratings and identification marking of the fittings, or
- are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with \_\_\_\_\_ as supported by the (title of code of construction or other applicable document) attached data which identifies the dimensions, materials of construction, pressure/temperature ratings and the basis for such ratings, and the identification marking of the fittings.

I further declare that the manufacture of these fittings is controlled by a quality control program which has been verified as described in the below Table as being suitable for the manufacturing of these fittings to the stated standard, regulation, code, guideline or other applicable document. The fittings covered by the declaration for which I seek registration are as provided in the Supplementary Sheet(s) attached.

**Quality Program Verification and Manufacturing Sites**


A copy of the Quality Certificate from each manufacturing site must be included

Item #	Product Description, Model or Series	Quality Program	Scope of Certification	Expiry Date	Verifying Organization	Location(s) Plant Name and address
1.	RS2 and RD2 Series Regulators	ISO 9001: 2015	Design, manufacture, and servicing of fluid system components and related products	2027-04-25	BSI	As noted on certificate
2.						

In support of this application, the following information, calculations and/or test data are attached:

Product Catalog MS-02-430, Attachment A - Manufacturing Locations,

Attachment B - Scope for RS and RD Series Pressure Regulators, Code Compliance Summary

  
(Signature of the Declarer)

06/19/2025  
(Date)

DECLARED before me at Solon in the County of Cuyahoga  
(city) (province, territory, or state)

this 19 day of JUNE, 2025  
(Month) (Year)

(print) JEFFREY C TRUMBULL  
(a Commissioner of Oaths or Notary Public)

(sign)   
(a Commissioner of Oaths or Notary Public)



JEFFREY C TRUMBULL  
Notary Public  
State of Ohio  
My Comm. Expires  
April 15, 2030

04/15/30  
(expiry date (mm/dd/yy))

Commissioner of Oaths / Notary Public in and for: STATE OF OHIO  
(province, territory, or state)

For ABSA Office Use Only:

NOTES: \_\_\_\_\_

To the best of my knowledge and belief, the application meets the requirements of the Safety Codes Act and CSA Standard B51, Part 1, Clause 4.2, and is accepted for registration in Category \_\_\_\_\_.

CRN: \_\_\_\_\_

Registered Date: \_\_\_\_\_

Expiry Date: July 17, 2035

Signature: \_\_\_\_\_  
(Signature of the Administrator/SCO)

The information you provide is necessary only for the administration of the programs as required by the Alberta Safety Codes Act and Regulations in the Pressure Equipment Discipline


2025-04242

**ABSA**

**SAFETY CODES ACT - PROVINCE OF ALBERTA**

**ACCEPTED: 0C15741.2**

**See acceptance letter for conditions of registration.**

Date: 2025-07-17 By: 

IAN WANG, P. Eng.  
DOP: D00009643

This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

**Table 1\*\* Scope of Fitting Designs**

Item #	Primary Pressure Bearing / Retaining Component	Material of Construction	Port Connections and Size Range	MDMT	Rated Pressure		Pressure Class(es) / Schedule(s)	Design Code(s) of Construction	Reference Catalogue (pages) or Drawing(s)
					At Ambient Temperature	At Maximum Temperature			
	Refer to	Attachment B							

**Table 2 Additional Scope Information**

List/Attach Additional Detail and References (Product Configurations, Options, Illustrations, etc.)
Example:
Series X Options

\*\* For additional alternatives of Table 1, refer to Form AB-41a, Guide for Completing Form AB-41

## Attachment B. Scope for RS and RD Series Pressure Regulators (Category C)

### Product Scope

This document represents the scope of the Swagelok RHPS Series Pressure Regulators (RS and RD) covered by this submission for CRN approval. The Swagelok RHPS Series Pressure Regulators (RS and RD) were designed and evaluated in accordance with ASME B31.1-2024 for unlisted components and ASME B31.3-2024 for unlisted components.

### Summary Table

Product Series	Main Pressure Bearing Component	Main Pressure Bearing Material	Port Connections and Sizes	Maximum Rated Pressure				Design Code of Construction
				At ambient temperature		At maximum temperature		
				Inlet	Outlet	Inlet	Outlet	
RD2	Body	Stainless Steel (UNS S31603 / ASTM A479)	Female NPT 1/4"	5800 psi @ 100 °F	4500 psi @ 100 °F	5800 psi @ 176 °F	4500 psi @ 176 °F	ASME B31.1 (Unlisted Components) and ASME B31.3 (Unlisted Components)
RS2	Body	Stainless Steel (UNS S31603 / ASTM A479)	Female NPT 1/4"	5800 psi @ 100 °F	4500 psi @ 100 °F	5800 psi @ 176 °F	4500 psi @ 176 °F	ASME B31.1 (Unlisted Components) and ASME B31.3 (Unlisted Components)

**Note:**

The temperature ratings in the table above may exceed those shown in the product catalog. The pressure retaining components are designed to be safe at the temperature rating as demonstrated in the Code Compliance Summary, but the Swagelok factory must be consulted to determine which seat and seal materials listed in the Typical Product Characteristics section below are suitable for use at this temperature.

### Product Illustration



**RS2**



**RD2**

2025-04242

**ABSA**

SAFETY CODES ACT - PROVINCE OF ALBERTA

**ACCEPTED: 0C15741.2**

**See acceptance letter for conditions of registration.**

Date: 2025-07-17 By:

**IAN WANG, P. Eng.**  
DOP: D00009643

This stamp and signature have been affixed electronically to this registered design as required by Section 20(1) of the Pressure Equipment Safety Regulation, in accordance with the Electronic Transactions Act.

## **Product Options**

Some of the product options listed below affect the pressure-temperature ratings shown in the Summary Table, but in all cases the ratings are less than those shown in the Summary Table. All of the following options are within the scope of this registration:

- Body Seal Materials: FKM, Nitrile, EPDM, FFKM, HNBR
- Piston Seal Materials: FKM, Nitrile, EPDM, FFKM, HNBR
- Seat Materials: FKM, Nitrile, EPDM, FFKM, HNBR, PCTFE, PEEK, Polyurethane

Additional that do not affect the pressure-temperature ratings may be made available within the scope of this registration. Examples of these include:

- Handle Type
- Cleaning options
- Panel Mounting
- Handle color
- Anti-tamper
- Laser Etching
- ASTM G93 cleaning
- NACE Components

## **Quality System**

The Swagelok Company quality system complies with the requirements of BS EN ISO 9001:2015. The Swagelok Company maintains BSI Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate.

## **References**

The product catalog does not represent the full scope of registration but rather details some of the most common options.

- RHPS Series Pressure Regulator Catalog MS-02-430, Revision P

## **Attachment A. Swagelok Manufacturing Locations**

This document lists the Swagelok locations where end item or component level manufacturing activities take place.

Swagelok Company 29500 Solon Road Solon, Ohio 44139 USA	Swagelok Company (HPF) 6050 Cochran Road Solon, Ohio 44139 USA
Swagelok Company (OFC) 29495 F.A. Lennon Drive Solon, Ohio 44139 USA	Swagelok Company (Snow Metal) 6060 Cochran Road Solon, Ohio 44139 USA
Swagelok Precision Machining Services 1924 East 337th Street Eastlake, OH 44095 USA	Swagelok (China) Fluid System Technologies Ltd. Changshu Export Process Zone Changshu Economic Development Zone Changshu, Jiangshu 215513 China
Swagelok Company (Highland) 318 Bishop Road Highland Heights, Ohio 44143 USA	Swagelok Company (Strongsville) 15400 Foltz Road Strongsville, Ohio 44119
Swagelok Company (Atlantic) 26651 Curtiss Wright Parkway Willoughby Hills, Ohio 44092 USA	Swagelok Company (Alfred) 29500 Ambina Drive Solon, Ohio 44139
Swagelok Company (Micro) 26653 Curtiss Wright Parkway Willoughby Hills, Ohio 44092 USA	Swagelok Hose Services Company (SHSC) 29900 Solon Industrial Parkway Solon, Ohio 44139
Swagelok Company (Falon 1) 348 Bishop Road Highland Heights, Ohio 44143 USA	Swagelok Limited Ballafletcher Road Tromode IM4 4RA Isle of Man
Swagelok Company (Falon 2) 358 Bishop Road Highland Heights, Ohio 44143 USA	Swagelok Company (Valley City) 5370 Wegman Drive Valley City, Ohio 44280 USA