

Installation Instructions for Gaskets and Metal O-rings in Bellows Valves

1. Be certain all components are clean and free of contamination.
2. Lubricate the gasket/o-ring* with a thin film of system compatible lubricant.
3. Place the gasket/o-ring in its proper seat. Assemble the valve and tighten the bonnet nut or bonnet adapter to the appropriate torque listed below.

Gasket/Metal O-Ring Kit Ordering Number	Valve Series	Torque
A-4BG-K5	B	275 in.-lbs (31.1 N-m)
KF-4BK-K5	B	175 in.-lbs (19.8 N-m)
M-4BG0-K5-SV	M-BG	400 in.-lbs (45.2 N-m)
M-4BG0-K5-T	M-BK	300 in.-lbs (33.9 N-m)
SS-4BG0-K5*	B	400 in.-lbs (45.2 N-m)
SS-4BG0-K5-SV	BG	400 in.-lbs (45.2 N-m)
SS-4BG0-K5-T	BK	300 in.-lbs (33.9 N-m)
SS-4BYG-K5-T	BY	325 in.-lbs (36.7 N-m)
SS-12UG0-K5-SV	12UG	110 ft-lbs (149 N-m)
SS-12UG0-K5-T	12UK	140 ft-lbs (190 N-m)

* Apply lubricant.

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