Swagelok

Plug Valve Locking Handle Retrofit Instructions

Kit Contents

Plug/handle subassembly with lock lever

Lock plate

Mounting bracket

Snap ring

2 screws



▲ Warning: Before servicing any installed valve you must: · depressurize system

· cycle valve

▲ Warning: Residual material may be left in the valve and system.

- Remove snap ring from bottom of plug using snap ring pliers. Remove plug/handle subassembly by lifting straight up on handle.
- Place mounting bracket around the valve body then place lock plate over mounting bracket with the padlock holes on the same side of valve body as the flow arrow. Make sure the large hole in the lock plate is aligned with the body bore.
- Attach lock plate to mounting bracket using provided screws. Make sure the body is oriented as desired, then tighten the screws with a 3/32 hex wrench until tight.
- 4. Remove protective sleeve from the provided plug/handle subassembly with lock lever. Insert the subassembly into valve body through the hole in the lock plate with the port O-ring facing the flow arrow on the outside of the body. Do not slide the port O-ring past the body ports during assembly.
- Install the provided snap ring into groove in the bottom of plug using snap ring pliers.
- 6. Test valve for proper operation.

