

High Temperature Actuator Fitting Instructions

Installation:

1. Thread high temperature fitting into the actuator and hand-tighten.
See Fig 1.
2. Using a torque wrench tighten to 18 to 22 in-lbs. (2.1 to 2.5 N-M).
See Fig 2.
3. For 1/8 in. Swagelok connection, refer to *Swagelok Tube Fitting Instructions*, MS-12-01.

Fig 1.



Fig 2



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MS-CRD-0304 Rev-, October 2025