

# Swagelok® PFA Plug Valve Panel Mount Instructions

MS-INS-PFA-PM  
CP Revision E  
September 2010

1. Locate the handle insert tabs on the underside of the handle. Refer to Fig. 1a and 1b. Remove the handle insert by pinching together the tabs and pushing away from the valve body in one motion. Set aside for later reassembly.
2. Note the position of the handle, handle stop, and stem orientation. The handle **must** be reassembled in the same position.

### NOTICE

**Do not cycle the valve with handle unattached.**

3. Remove the handle screw and handle. Set aside for later reassembly.
4. Decide upon either front or back mounting of the valve. Refer to Fig. 2a and 2b.
5. Place the mounting bracket over the valve in the desired position. Refer to Fig. 2a or 2b.
6. Drill holes in panel. Refer to Fig. 3.
7. Place valve/bracket assembly in position.
8. Reassemble handle onto valve in same position as before disassembly.
9. Insert handle screw and torque to 1 in.-lbs. (0.11 N-m)
10. Snap handle insert back into handle.

Fig. 1a

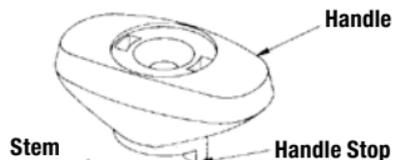
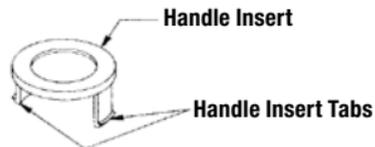


Fig. 1b

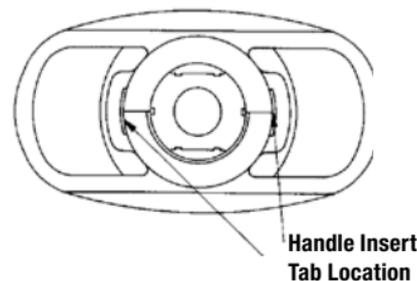
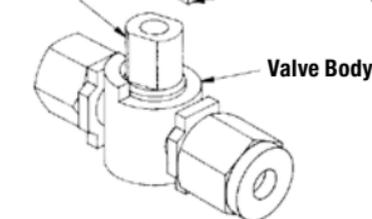


Fig. 2a

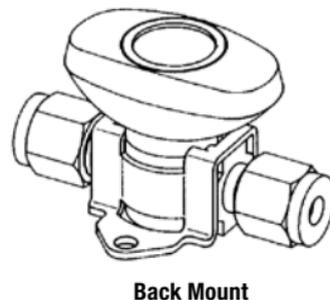
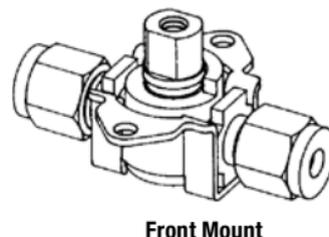
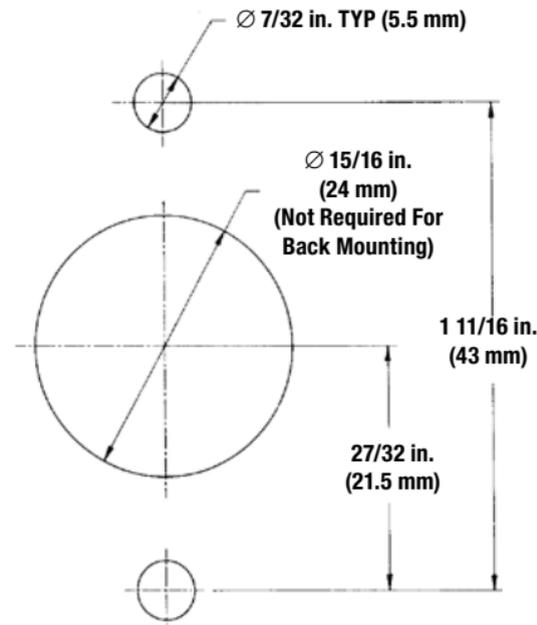


Fig. 2b



1/4 in. max. panel thickness for Front Mounted assemblies

Fig. 3



1/4 in. max. panel thickness (Flush Mount Screws Required)

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